



ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025:2006 and
EN 15804:2012+A2:2019/AC:2021 for:

U SeaProtect Roll 50 Alu1

Version 1

Date of publication: 2024/04/18

Validity: 5 years

Valid until: 2029/04/17

Scope of the EPD®: Europe



THE INTERNATIONAL EPD® SYSTEM

The International EPD® System
Programme operator: EPD international AB

Registration number: S-P-12813



Manufacturer address: Lüz Herr Möller Industriestraße 11
19386 Lüz

General information

Company information

Manufacturer: Saint-Gobain Isover G+H Ag

Production plant: Lüz

Management system-related certification: DIN EN ISO 9001 and DIN EN ISO 14001

Programme used: EN 15804:2012+A2:2019/AC:2021 Sustainability of construction works – Environmental product declaration - core rules for the product category of construction product and The International EPD® System

PCR identification: PCR 2019:14 version 1.3.2 for Construction products; Complementary PCR (c-PCR-005), 2019-12-20. Thermal insulation products (EN 16783:2017)

Prepared by: IVL Swedish Environmental Research Institute, EPD International Secretariat

UN CPC CODE: 37990

Owner of the declaration: Saint Gobain Technical Insulation

Product name and manufacturer represented: U SeaProtect Roll 50 Alu1, Saint-Gobain Isover G+H Ag

EPD® prepared by: Carole Durantet (Saint Gobain Technical Insulation) and Patricia Jimenez Diaz (Saint-Gobain LCA central team)

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Geographical scope of the EPD®: Europe

EPD® registration number: S-P-12813

Declaration issued: 2024/04/18 valid until: 2029/04/17

Demonstration of verification: an independent verification of the declaration was made, according to ISO 14025:2010. This verification was external and conducted by the following third party based on the PCR mentioned above.

Programme information

PROGRAMME: The International EPD® System

ADDRESS: EPD International AB - Box 210 60 - SE-100 31 Stockholm - Sweden

WEBSITE: www.environdec.com

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CEN standard EN 15804:2012 + A2:2019 serves as the Core Product Category Rules (PCR)

Product category rules (PCR): PCR 2019:14 Construction Products, version 1.3.2

Complementary PCR (c-PCR-005), 2019-12-20. Thermal insulation products (EN 16783:2017)

PCR review was conducted by: The Technical Committee of the International EPD System. See www.environdec.com for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact.

Independent third-party verification of the declaration and data, according to ISO 14025:2006:

EPD process certification EPD verification

Third party verifier: Marcel Gomez

Marcel Gómez Consultoria Ambiental, info@marcelgomez.com, Tlf 0034 630 64 35 93

Approved by: The International EPD® System

Procedure for follow-up of data during EPD validity involves third part verifier: Yes No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent

data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

Product description

Product description and description of use

This Environmental Product Declaration (EPD[®]) describes the environmental impacts of 1 m² of mineral wool with a thermal resistance of 1.935 K.m².W⁻¹ of U SeaProtect Roll 50 Alu1 60mm.

This EPD applies for one specific product coming from one single plant.

With the U SeaProtect, mineral wool provides a unique high-performance profile: It combines safety, comfort, and ease of handling.

The application field is thermal insulation, acoustic insulation, and fire protection constructions in shipbuilding.

It is primarily used for fire rated divisions as a lightweight alternative to other stone wool solutions. Beyond the general arguments, U SeaProtect has many more advantages over other stone wool solutions in marine applications, see here: www.isover-technical-insulation.com/documents/brochures/isover-ultimate-brochure-2023.pdf

Technical data/physical characteristics:

Thermal resistance: 1.935 K.m².W⁻¹ (UNE EN 12667) for 60 mm products

The thermal conductivity: 0.031 W/(m.K) (UNE EN 12667)

Reaction to fire: Non-Combustible 2010 FTP Code, Annex 1 Part 1 - with reference to ISO 1182:2010 & Surface covering with low flame spread characteristics acc. 2010 FTP Code, Annex 1 Part 5

Density: 50 kg/m³

Declaration of the main product components and/or materials

Description of the main components and/or materials for 1 m² of mineral wool with a thermal resistance of 1.935 K.m².W⁻¹ for the calculation of the EPD[®]:

PARAMETER	VALUE
Quantity for 1 m ² of product	3 kg of finished product
Thickness	60 mm
Facing	Reinforced aluminium foil: 0.075 kg/m ²
Packaging for the transportation and distribution	Polyethylene film without printing: 0.036 kg/m ² Polyethylene film with printing: 0.033 kg/m ² Stretch film: 0.018 kg/m ² Wooden pallet: 0.255 kg/m ²
Product used for the Installation	none

Description of the main product components and/or materials:

Product components	Weight (%)	Post-consumer material weight (%)	Biogenic material weight- kg C/product
Mineral materials	90 - 98%	0%	0
Binder	1 - 4%	0%	0.003
Facing	1 - 5%	0%	0
Sum	100%	0%	0.003
Packaging materials	Weight (kg/m ²)	Weight-% (vs the product)	Biogenic material, weight- kg C/product
Polyethylene film without printing	0.036	1.7%	0
Polyethylene film with printing	0.033	1.5%	0
Stretch film	0.018	0.8%	0
Wooden pallet	0.225	10.4%	0.132

During the life cycle of the product any hazardous substance listed in the “Candidate List of Substances of Very High Concern (SVHC) for authorization” has not been used in a percentage higher than 0.1% of the weight of the product.

The verifier and the program operator do not make any claim nor have any responsibility of the legality of the product.

LCA calculation information

TYPE OF EPD	Cradle to grave and module D
FUNCTIONAL UNIT	Providing a thermal insulation on 1 m ² of product with a thermal resistance of 1.935 K.m ² .W ⁻¹ for a thickness of 60 mm during 30 years
SYSTEM BOUNDARIES	Cradle to grave and module D (A+B+C+D)
REFERENCE SERVICE LIFE (RSL)	The Reference Service Life (RSL) of the insulation product is 30 years. This 30-year value is the amount of time that we recommend our products last for without refurbishment and corresponds to standard ship design life.
CUT-OFF RULES	The LCI data shall include, in accordance with EN 15804, a minimum of 95% of the total input flows (mass and energy) per module (e.g. A1-A3, A4-A5, B1-B5, B6-B7, C1-C4 and module D). Flows related to human activities such as employee transport are excluded. Transportation in-site is excluded The construction of plants, production of machines and transportation systems are excluded
ALLOCATIONS	Allocation criteria are based on mass. The polluter pays and modularity principles have been followed.
GEOGRAPHICAL COVERAGE AND TIME PERIOD	Scope: Europe Data is collected from one production site Lüz located in Germany Data collected for the year 2022 Cradle to grave study
BACKGROUND DATA SOURCE	The databases Gabi 2020.01 and ecoinvent v.3.6
SOFTWARE	GaBi 10.6.2.9

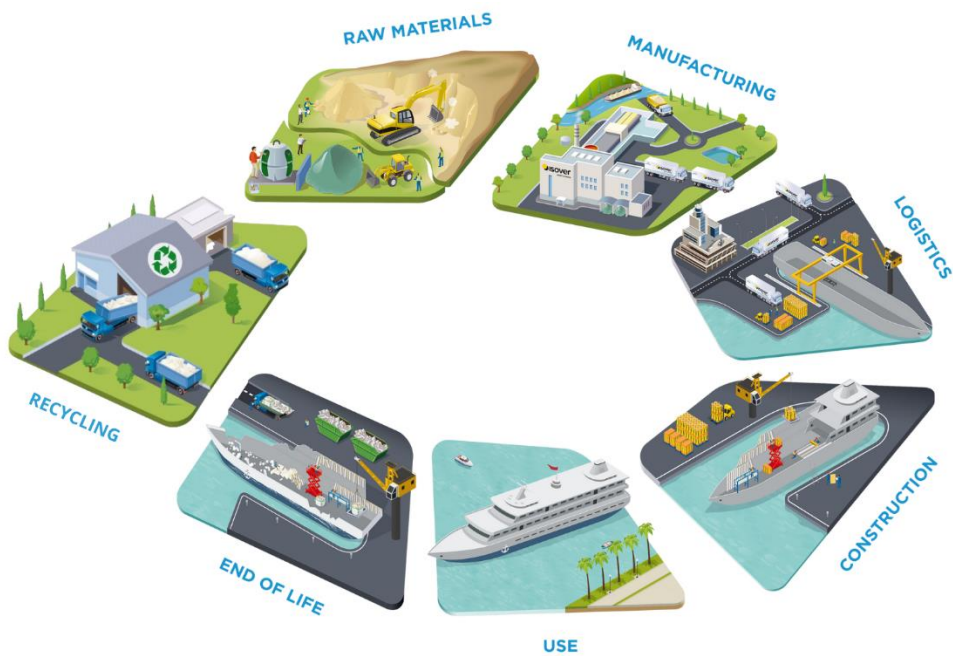
According to EN 15804:2012+A2:2019/AC:2021, EPDs of construction products may not be comparable if they do not comply with this standard. According to ISO 21930:2017, EPDs might not be comparable if they are from different programmes.

LCA scope

System boundaries (X=included. MND=module not declared)

	PRODUCT STAGE			CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARY
	Raw material supply	Transport	Manufacturing	Transport	Construction-Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-recovery
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Geography	EU	EU	DE	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU
Specific data used	>90% GWP- GHG																
Variation products	0%																
Variation sites	0%																

Life cycle stages



A1-A3, Product stage

Description of the stage: the product stage of the mineral wool products is subdivided into 3 modules A1, A2 and A3 respectively “raw material supply”, “transport to manufacturer” and “manufacturing”.

The aggregation of the modules A1, A2 and A3 is a possibility considered by the EN 15804 standard. This rule is applied in this EPD.

A1, Raw materials supply

This module takes into account the extraction and processing of all raw materials and energy which occur upstream to the studied manufacturing process.

Specifically, the raw material supply covers production of binder components and sourcing (quarry) of raw materials for fiber production for mineral wool. Besides these raw materials, recycled materials (agglomerates) are also used as input.

A2, Transport to the manufacturer

The raw materials are transported to the manufacturing site. In our case, the modeling include: road, sea and rail (average values) of each raw material.

A3, Manufacturing

This module includes the manufacturing of the product and packaging. Specifically, it covers the manufacturing of resin, the fusion of mineral wool, the fiberizing, the dry, the cutting and the packaging. This module also includes the emissions and wastes generated during manufacturing.

Manufacturing process flow diagram

System diagram:



A4-A5, Construction process stage

Description of the stage: the construction process is divided into 2 modules: A4, transport to the building site and A5, installation in the shipbuilding. Since there is a product loss during

installation, the quantification of raw material compensation (A5) and its transport to the building site (A4) are considered.

A4, Transport to the building site: This module includes transport from the production gate to the shipbuilding site. Transport is calculated based on a scenario with the parameters described in the following table.

PARAMETER	VALUE
Fuel type and consumption of vehicle or vehicle type used for transport e.g. long distance truck, boat, etc.	Freight truck, maximum load weight of 24 t and consumption of 0.38 liters per km
Distance	1094 km (weighted average distance to cover all Europe)
Capacity utilisation (including empty returns)	100% of the capacity in volume 30% of empty returns
Bulk density of transported products*	100 kg/m ³
Volume capacity utilisation factor	1

* Isover products presents a compression factor between 1 and 5.

A5, Installation in the shipbuilding site: this module includes:

- No additional accessory was taken into account for the implementation phase insulation product.
- No energy is needed to install the product (manual installation without tool)

PARAMETER	VALUE/DESCRIPTION
Wastage of materials on the building site before waste processing, generated by the product's installation (specified by type)	2 %
Distance	50 km to landfill by truck
Output materials (specified by type) as results of waste processing at the building site e.g. of collection for recycling, for energy recovering, disposal (specified by route)	Polyethylene film without printing: 0.036 kg/m ² to landfill Polyethylene film with printing: 0.033 kg/m ² to landfill Stretch film: 0.018 kg/m ² to landfill Wooden pallet: 0.225 kg/m ² to material for recycling

B1-B7, Use stage (excluding potential savings)

Description of the stage: the use stage is divided into the following modules:

- B1: Use
- B2: Maintenance
- B3: Repair
- B4: Replacement
- B5: Refurbishment
- B6: Operational energy use
- B7: Operational water use

Description of the scenarios and additional technical information:

The product has a reference service life of 30 years. This assumes that the product will last in situ with no requirements for maintenance, repair, replacement, or refurbishment throughout this period. Therefore, it has no impact at this stage.

C1-C4, End of Life Stage

Description of the stage: this stage includes the next modules:

C1, Deconstruction, dismantling

The dismantling of insulation products takes part manually during the deconstruction of the entire ship.

C2, Transport to waste processing

The model use for the transportation (see A4, transportation to the shipbuilding site) is applied.

C3, Waste processing for reuse, recovery and/or recycling

The product is considered to be landfilled without reuse, recovery or recycling.

C4, Disposal

The mineral wool is assumed to be 100% landfilled.

Description of the scenarios and additional technical information:

PARAMETER	VALUE/DESCRIPTION
Collection process specified by type	The entire product, including any surfacing is collected alongside any mixed construction waste. 3.08 kg of product are collected with mixed construction waste
Recovery system specified by type	There is no recovery, recycling or reuse of the product once it has reached its end of life phase.
Disposal specified by type	The product alongside the mixed construction waste from demolishing is landfilled. 3.08 kg of product are landfilled
Assumptions for scenario development (e.g. transportation)	The waste going to landfill is transported 50 km by truck from deconstruction/demolition sites to landfill

D, Reuse/recovery/recycling potential

100% of wastes are landfilled. There is no reuse, nor recovery, nor recycling of this product. Hence, no recycling benefits are reported on stage D.

LCA results

As specified in EN 15804:2012+A2:2019/AC:2021 and the Product Category Rules, the environmental impacts are declared and reported using the baseline characterization factors are from the EF 3.0 method. Specific data has been supplied by the plant, and generic data come from GABI and ecoinvent databases.














The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks. According to the EN 15804:2012+A2:2019/AC:2021 standard, the LCIA results are relative expressions translating impacts into environmental indicators (midpoint impact categories)."

This EPD including module C, we strongly advise against using the results of modules A1-A3 without considering the results of module C.

All emissions to air, water, and soil, and all materials and energy used have been included.











All the results refer to a functional unit of 1 m² of mineral wool with thermal resistance of 1.935 m².K.W⁻¹ for a thickness of 60 mm which is a commercial thickness.

Environmental Impacts









Environmental indicators	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				REUSE, RECOVERY RECYCLING
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
 Climate Change [kg CO2 eq.]	4.72E+00	2.53E-01	6.09E-01	0	0	0	0	0	0	0	0	9.26E-03	0	5.72E-02	0
 Climate Change (fossil) [kg CO2 eq.]	5.21E+00	2.47E-01	1.24E-01	0	0	0	0	0	0	0	0	9.03E-03	0	4.75E-02	0
 Climate Change (biogenic) [kg CO2 eq.]	-4.94E-01	6.20E-03	4.85E-01	0	0	0	0	0	0	0	0	2.27E-04	0	9.60E-03	0
 Climate Change (land use change) [kg CO2 eq.]	1.52E-03	1.44E-05	3.42E-05	0	0	0	0	0	0	0	0	5.28E-07	0	1.37E-04	0
 Ozone depletion [kg CFC-11 eq.]	1.71E-06	3.64E-17	3.45E-08	0	0	0	0	0	0	0	0	1.33E-18	0	1.76E-16	0
 Acidification terrestrial and freshwater [Mole of H+ eq.]	3.75E-02	1.46E-03	8.00E-04	0	0	0	0	0	0	0	0	5.33E-05	0	3.40E-04	0
 Eutrophication freshwater [kg P eq.]	1.61E-04	4.75E-08	3.38E-06	0	0	0	0	0	0	0	0	1.74E-09	0	8.15E-08	0
 Eutrophication marine [kg N eq.]	4.21E-03	7.24E-04	1.45E-04	0	0	0	0	0	0	0	0	2.64E-05	0	8.76E-05	0
 Eutrophication terrestrial [Mole of N eq.]	1.42E-01	7.94E-03	3.08E-03	0	0	0	0	0	0	0	0	2.90E-04	0	9.63E-04	0
 Photochemical ozone formation - human health [kg NMVOC eq.]	1.07E-02	1.36E-03	2.63E-04	0	0	0	0	0	0	0	0	4.95E-05	0	2.65E-04	0
 Resource use, mineral and metals [kg Sb eq.] ¹	7.00E-06	2.96E-09	1.50E-07	0	0	0	0	0	0	0	0	1.08E-10	0	4.26E-09	0
 Resource use, energy carriers [MJ] ¹	7.80E+01	3.40E+00	1.68E+00	0	0	0	0	0	0	0	0	1.25E-01	0	6.23E-01	0
 Water deprivation potential [m ³ world equiv.] ¹	1.21E+00	2.40E-04	2.54E-02	0	0	0	0	0	0	0	0	8.80E-06	0	4.97E-03	0

¹ The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator


Resources Use

Resources Use indicators	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE			D REUSE, RECOVERY, RECYCLING	
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
 Use of renewable primary energy (PERE) [MJ]	1.31E+01	8.26E-02	2.66E-01	0	0	0	0	0	0	0	0	3.02E-03	0	8.15E-02	0
 Primary energy resources used as raw materials (PERM) [MJ]	4.05E+00	0	8.10E-02	0	0	0	0	0	0	0	0	0	0	0	0
 Total use of renewable primary energy resources (PERT) [MJ]	1.72E+01	8.26E-02	3.47E-01	0	0	0	0	0	0	0	0	3.02E-03	0	8.15E-02	0
 Use of non-renewable primary energy (PENRE) [MJ]	7.37E+01	3.41E+00	1.59E+00	0	0	0	0	0	0	0	0	1.25E-01	0	6.23E-01	0
 Non-renewable primary energy resources used as raw materials (PENRM) [MJ]	4.34E+00	0	8.69E-02	0	0	0	0	0	0	0	0	0	0	0	0
 Total use of non-renewable primary energy resources (PENRT) [MJ]	7.80E+01	3.41E+00	1.68E+00	0	0	0	0	0	0	0	0	1.25E-01	0	6.23E-01	0
 Input of secondary material (SM) [kg]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
 Use of renewable secondary fuels (RSF) [MJ]	3.05E-24	0	6.11E-26	0	0	0	0	0	0	0	0	0	0	0	0
 Use of non-renewable secondary fuels (NRSF) [MJ]	3.59E-23	0	7.17E-25	0	0	0	0	0	0	0	0	0	0	0	0
 Use of net fresh water (FW) [m3]	3.33E-02	1.50E-05	6.94E-04	0	0	0	0	0	0	0	0	5.49E-07	0	1.57E-04	0

Waste Category & Output flows

Waste Category & Output Flows	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				D REUSE, RECOVERY, RECYCLING
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
 Hazardous waste disposed (HWD) [kg]	1.82E-08	2.20E-10	5.75E-10	0	0	0	0	0	0	0	0	8.06E-12	0	9,50E-09	0
 Non-hazardous waste disposed (NHWD) [kg]	1.86E-01	6.92E-05	7.15E-02	0	0	0	0	0	0	0	0	2.53E-06	0	3,13E+00	0
 Radioactive waste disposed (RWD) [kg]	9.53E-04	3.87E-06	1.93E-05	0	0	0	0	0	0	0	0	1.42E-07	0	7,08E-06	0
 Components for re-use (CRU) [kg]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
 Materials for Recycling (MFR) [kg]	1.65E-01	0	2.28E-01	0	0	0	0	0	0	0	0	0	0	0	0
 Material for Energy Recovery (MER) [kg]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
 Exported electrical energy (EEE) [MJ]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
 Exported thermal energy (EET) [MJ]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Additional voluntary indicators from EN 15804 (according to ISO 21930:2017)

	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				REUSE, RECOVERY RECYCLING
		A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal
Environmental indicators															
 GWP-GHG [kg CO2 eq.] ²	5.21E+00	2.47E-01	1.24E-01	0	0	0	0	0	0	0	0	9.03E-03	0	4.75E-02	0

² This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO2 is set to zero.

Information on biogenic carbon content

		PRODUCT STAGE
Biogenic Carbon Content		A1 / A2 / A3
	Biogenic carbon content in product [kg]	2.62E-03
	Biogenic carbon content in packaging [kg]	1.32E-01

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂.

The product contains biogenic carbon due to the additives used. Regarding packaging, biogenic carbon is quantified due to wooden pallets production.

Additional information:

Electricity information

TYPE OF INFORMATION	DESCRIPTION
Location	Representative of electricity purchased by German plant
Definition of the electricity	75% renewable energy 25% electricity grid mix of Germany
Geographical representativeness description	Split of energy sources of renewable electricity: - Hydro 100% Split of energy sources of German electricity grid mix: - Nuclear: 21.41% - Hard coal: 47.27% - Natural gas: 24.08% - Wind: 0.09% - Photovoltaic: 0.46%
Reference year	2022
Type of dataset	Cradle to gate from Sphera database Guarantee of Origins certificate
Source	European Residual Mixes 2019 - Association of Issuing Bodies
CO₂ emission kg CO₂ eq. / kWh	0.16 kg of CO ₂ eq/kWh Based on Climate Change - fossil indicator

Data quality

Inventory data quality is judged by geographical, temporal, and technological representativeness. To cover these requirements and to ensure reliable results, first-hand industry data crossed with LCA background datasets were used. The data was collected from internal records and reporting documents from SAINT GOBAIN TECHNICAL INSULATION. After evaluating the inventory, according to the defined ranking in the LCA report, the assessment reflects good inventory data quality.

Environmental impacts according to EN 15804:2012 + A1

The following tables presents results of 1 m² of mineral wool with thermal resistance of 1.935 m².K.W⁻¹ for a thickness of 60 mm which is a commercial thickness.

	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				REUSE, RECOVERY, RECYCLING
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
Environmental impacts															
Global Warming Potential (GWP) [kg CO ₂ eq.]	5.11E+00	2.44E-01	1.19E-01	0	0	0	0	0	0	0	0	8.93E-03	0	4.66E-02	0
Ozone depletion (ODP) [kg CFC 11eq.]	2.09E-06	4.86E-17	4.20E-08	0	0	0	0	0	0	0	0	1.78E-18	0	2.34E-16	0
Acidification potential (AP) [kg SO ₂ eq.]	2.39E-02	1.00E-03	5.14E-04	0	0	0	0	0	0	0	0	3.65E-05	0	2.73E-04	0
Eutrophication potential (EP) [kg (PO ₄) ₃ -eq.]	4.71E-03	2.48E-04	1.04E-04	0	0	0	0	0	0	0	0	9.04E-06	0	3.08E-05	0
Photochemical ozone creation (POCP) - [kg Ethylene eq.]	8.22E-04	3.03E-05	1.98E-05	0	0	0	0	0	0	0	0	1.11E-06	0	2.20E-05	0
Abiotic depletion potential for non-fossil resources (ADP-elements) [kg Sb eq.]	1.11E-05	3.09E-09	2.32E-07	0	0	0	0	0	0	0	0	1.13E-10	0	1.64E-08	0
Abiotic depletion potential for fossil resources (ADP-fossil fuels) [MJ]	7.47E+01	3.41E+00	1.61E+00	0	0	0	0	0	0	0	0	1.25E-01	0	6.05E-01	0

References

1. ISO 14040:2006: Environmental Management-Life Cycle Assessment-Principles and framework.
2. ISO 14044:2006: Environmental Management-Life Cycle Assessment-Requirements and guidelines.
3. ISO 14025:2006: Environmental labels and Declarations-Type III Environmental Declarations-Principles and procedures.
4. EN 16783:2017 Thermal insulation products - Product category rules (PCR) for factory made and in-situ formed products for preparing environmental product declarations
5. The general program instructions (GPI) for the international EPD® (version 4) www.environdec.com.
6. PCR 2019:14 version 1.3.2 for Construction products
7. EN 15804:2019+A2:2019/AC:2021 - Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products
8. European Chemical Agency, Candidate List of substances of very high concern for Authorization.
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